# PCT REQUEST

### Original (for **SUBMISSION**)

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0	For receiving Office use only		
0-1	International Application No.	PCT/EP200 4 / 0 1 3 2 4 8	
0-2	International Filing Date	1 9. 11. 2004 (.1 9 NOV 2004)	
0-3	Name of receiving Office and "PCT International Application"	EUROPEAN PATENT OFFICE PCT INTERNATIONAL APPLICATION	
0-4	Form PCT/RO/101 PCT Request		
0-4-1	Prepared Using	PCT-SAFE [EASY mode] Version 3.50 (Build 0002.162)	
0-5	Petition		
	The undersigned requests that the present international application be processed according to the Patent Cooperation Treaty		
0-6	Receiving Office (specified by the applicant)	European Patent Office (EPO) (RO/EP)	
0-7	Applicant's or agent's file reference	MXG/PB60595	
ı	Title of Invention	NOVEL USE	
II	Applicant		
li-1	This person is	applicant only	
II-2	Applicant for	all designated States except US	
II-4	Name	SMITHKLINE BEECHAM CORPORATION	
II-5	Address	One Franklin Plaza P O Box 7929 Philadelphia, Pennsylvania 19101 United States of America	
II-6	State of nationality	us	
II- <b>7</b>	State of residence	US	
II-8	Telephone No.	+44 20 8047 5000	
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#### MXG/PB60595

### **PCT REQUEST**

#### 2/4

### Original (for SUBMISSION )

III-1	Applicant and/or inventor	
III-1-1	This person is	applicant and inventor
III-1-2	Applicant for	US only
III-1- <b>4</b>	Name (LAST, First)	BARLAND, Jean-Christophe
III-1-5	Address	GlaxoSmithKline Stockley Park Uxbridge Middlesex UB11 1BU United Kingdom
III-1-6	State of nationality	FR
III-1-7	State of residence	GB
IV-1	Agent or common representative; or	
	address for correspondence The person identified below is hereby/ has been appointed to act on behalf of the applicant(s) before the competent International Authorities as:	agent
IV-1-1	Name (LAST, First)	REED, Michael
IV-1-2	Address	GlaxoSmithKline Corporate Intellectual Property CN925.1 980 Great West Road Brentford Middlesex TW8 9GS United Kingdom
IV-1-3	Telephone No.	+44 20 8047 4455
IV-1-4	Facsimile No.	+44 20 8047 6894
ν	DESIGNATIONS	
V-1	The filing of this request constitutes under Rule 4.9(a), the designation of all Contracting States bound by the PCT on the international filing date, for the grant of every kind of protection available and, where applicable, for the grant of both regional and national patents.	
VI-1	Priority claim of earlier national application	
VI-1-1	Filing date	21 November 2003 (21.11.2003)
VI-1-2	Number	0327195.4
VI-1-3	Country	GB
VII-1	International Searching Authority Chosen	European Patent Office (EPO) (ISA/EP)

### MXG/PB60595

# PCT REQUEST

# 3/4

### Original (for SUBMISSION)

VIII	Declarations	Number of declarations	
VIII-1	Declaration as to the identity of the inventor	-	
VIII-2	Declaration as to the applicant's entitlement, as at the international filing date, to apply for and be granted a patent	-	
VIII-3	Declaration as to the applicant's entitlement, as at the international filing date, to claim the priority of the earlier application	-	
VIII-4	Declaration of inventorship (only for the purposes of the designation of the United States of America)	-	
VIII-5	Declaration as to non-prejudicial disclosures or exceptions to lack of novelty	-	
IX	Check list	number of sheets	electronic file(s) attached
IX-1	Request (including declaration sheets)	4	<b>✓</b>
IX-2	Description	14	-
IX-3	Claims	1	-
IX-4	Abstract	1	/
IX-5	Drawings	0	-
IX-7	TOTAL	20	
	Accompanying Items	paper document(s) attached	electronic file(s) attached
IX-8	Fee calculation sheet	/	-
IX-13	Priority document(s)	Item(s) VI-1	_
IX-17	PCT-SAFE physical media	-	<b>✓</b>
IX-19	Figure of the drawings which should accompany the abstract		
IX-20	Language of filing of the international application	English	
X-1	Signature of applicant, agent or common representative	Michael Reed	
X-1-1	Name (LAST, First)	REED, Michael	
X-1-2	Name of signatory		
X-1-3	Capacity		

MXG/PB60595

**PCT REQUEST** 

4/4

Original (for SUBMISSION)

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10-1	Date of actual receipt of the purported international application	1 9 NOV 2004	(19. 11. 2004)
10-2	Drawings:		
10-2-1	Received		
10-2-2	Not received		
10-3	Corrected date of actual receipt due to later but timely received papers or drawings completing the purported international application		
10-4	Date of timely receipt of the required corrections under PCT Article 11(2)		
10-5	International Searching Authority	ISA/EP	
10-6	Transmittal of search copy delayed until search fee is paid		

### FOR INTERNATIONAL BUREAU USE ONLY

the International Bureau	